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PATENT**

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Stephen A. Coughlin et al.	:	
	:	Art Unit:
Serial No.:	:	
	:	Examiner:
Filed:	:	
	:	
For: METHODS AND SYSTEMS FOR	:	
FABRICATING SPIRAL	:	
WELDED CYLINDERS	:	

PRELIMINARY AMENDMENT

Mail Stop: PATENT APPLICATION
Hon. Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Sir:

This Preliminary Amendment is for a divisional application of U.S. Patent Application Serial No. 10/034,154, filed December 27, 2001. Please enter the following amendment prior to examination of this application.